

## Internal Auditing for IATF 16949 Training Course Objectives

- Define the five supplemental areas beyond "conventional" internal auditor qualifications that those auditing for IATF 16949 must be proficient in.
- Highlight the differences between "clause-based" and "process-based" auditing and explain the benefits to the process-based approach to auditing.
- Describe how Risk-Based Thinking and Core Tools are used in IATF 16949 Internal Audits.
- Appreciate the role Customer Specific Requirements (CSRs) play in strengthening the overall supply chain.
- Explain the relationship between IATF 16949 and ISO 9001 and the impact the two standards in tandem have on auditing practices.
- Describe the purpose, objectives and benefits of Internal Audits.
- Identify each of the six steps of the internal audit process, explain the key components of each step as well as the importance of that step on the overall success of the audit.