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- Evaluation Methods
 - ▶ The “Methods” section describes how the process operation or part feature will be evaluated against its specification covering the Specification & Tolerance, the Measurement Technique, the Sample Size/Frequency and the Control Method.
 - Reaction Plan
 - ▶ The Reaction Plan usually spells out an interim containment measure, defining how out-of-tolerance product can be contained or how to compensate for a process failure.
- While a Control Plan is not a formal APQP phase, it should be one of the main outcomes of an APQP process. A well-constructed Control Plan identifies the control points and methodology needed to ensure that process and resulting product characteristics are properly monitored and specifies what to do if a failure occurs.